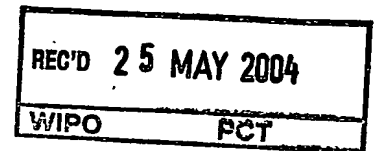




Australian Government

Patent Office
Canberra



I, JULIE BILLINGSLEY, TEAM LEADER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2003901831 for a patent by RAYMOND HESLINE as filed on 17 April 2003.



WITNESS my hand this
Thirtieth day of April 2004

A handwritten signature in cursive script, reading "J. Billingsley".

JULIE BILLINGSLEY
TEAM LEADER EXAMINATION
SUPPORT AND SALES

PRIORITY DOCUMENT
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TECHNICAL FIELD

This invention relates to polarization independent optical isolators, attenuators, circulators and switches, and more particularly to such devices which use birefringent crystals to split an input beam into separate parallel polarized beams.

BACKGROUND ART

Polarization independent optical isolators, attenuators, circulators and switches often use birefringent plates (sometimes referred to as walk-off crystals) to split an optical beam into separate parallel polarized beams, and to combine separated beams into a single beam.

Fig. 1A shows a birefringent plate of yttrium orthovanadate in which an unpolarized beam of wavelength 1550 nm is divided into parallel, orthogonally polarized beams. The optic axis of the birefringent plate is in the plane of the drawing and oblique to the input face at an angle of 45 degrees, giving an angular beam separation of 5.7 degrees. If separated beams pass through the plate in an opposite direction they may be combined into a single beam. (Birefringent polarizers are described by Bennett and Bennett, "Polarization," Handbook of Optics, Driscoll and Vaughan, eds., McGraw-Hill, 1978.)

US Pat. 5,864,428 discloses means by which a beam may be split into parallel, highly polarized component beams by use of birefringent prisms. In fig. 1B a beam of wavelength 1550 nm passes through a 20 degree wedge of yttrium orthovanadate with its optic axis arranged normal to the plane of the drawing so that the beam is separated into polarized beams with an angular beam separation of 5.6 degrees. Component beams then pass through a similar prism to form parallel beams.

Use of prisms is advantageous in that the amount of birefringent material may be reduced, so reducing internal scatter, absorption and material cost, and the extinction ratio may be increased as the device acts like two Rochon prisms in sequence.

These advantages may be incorporated into optical isolators, attenuators, circulators and switches.

It is an object of this invention to provide an optical device such as an isolator, attenuator, circulator or switch which uses birefringent material to split an input beam into sepa-

rate polarized beams, wherein the device may be conservative in the use of birefringent material.

It is also an object of this invention to provide an optical device such as an isolator, attenuator, circulator or switch which uses birefringent material to split an input beam into separate polarized beams, with low internal scatter.

It is a further object of this invention to provide an optical device such as an isolator, attenuator, circulator or switch which uses birefringent material to split an input beam into separate polarized beams, with low absorption.

It is a still further object of the invention to provide an improved optical isolator.

It is a still further object of the invention to provide an improved optical attenuator.

It is a still further object of the invention to provide an improved optical circulator.

It is a still further object of the invention to provide an improved optical switch.

To this end, in accordance with the invention, the optical device may be characterised as an isolator, attenuator, circulator or switch, wherein birefringent prism combinations are used to divide an optical beam into separate polarized beams or to combine separate polarized beams into a single beam.

BRIEF DESCRIPTION OF DRAWINGS

Fig. 2A represents a non reciprocal polarization changer 3, in which the plane of polarization of a beam passing from left to right therethrough has its plane of polarization rotated by an angle 90 degrees.

Fig. 2B represents the same non reciprocal polarization changer 3, in which the plane of polarization of a beam passing from right to left therethrough does not undergo any resultant change.

Fig. 3A represents an embodiment in accordance with the invention, being an optical isolator depicting a beam moving from a first port to a second port.

Fig. 3B represents an embodiment in accordance with the invention, being the optical isolator of fig. 3A depicting a beam moving from the second port toward the first port.

Fig. 3C represents an embodiment in accordance with the invention, being an optical isolator wherein reflective surfaces deflect diverging or converging beams.

Fig. 3D represents an embodiment in accordance with the invention, wherein the amount of birefringent material is used is less than that of the embodiment depicted in figs. 3A and 3B.

Figs. 3E and 3F represent an embodiment in accordance with the invention, being the optical isolator with two degrees of isolation.

Figs. 3G and 3H represent an embodiment in accordance with the invention, being the optical isolator with three degrees of isolation.

Fig. 4A represents an embodiment in accordance with the invention, being an optical attenuator depicting a beam moving from a first port to a second port.

Fig. 4B represents an embodiment in accordance with the invention, being the optical attenuator of fig. 4A depicting a beam moving from the second port toward the first port.

Fig. 5A represents an embodiment in accordance with the invention, being a three port optical circulator depicting a beam moving from a first port to a second port.

Fig. 5B represents an embodiment in accordance with the invention, being the three port optical circulator of fig. 5A depicting a beam moving from the second port to a third port.

Fig. 5C represents an embodiment in accordance with the invention, being a three port optical circulator in which a central beam is deflected by a reflective surface.

Fig. 5D represents an embodiment in accordance with the invention, being a three port optical circulator in which outer beams are deflected by reflective surfaces.

Fig. 6 represents an embodiment in accordance with the invention, being a four port optical circulator.

Fig. 7A represents an embodiment in accordance with the invention, being an optical switch depicting a beam moving between a first port and a second port.

Fig. 7B represents an embodiment in accordance with the invention, being the optical switch of fig. 7A depicting a beam moving between the first port and a third port.

Fig. 7C represents an embodiment in accordance with the invention, being an optical switch in which a central beam is deflected by a reflective surface.

Fig. 7D represents an embodiment in accordance with the invention, being an optical switch in which outer beams are deflected by reflective surfaces.

Fig. 7E represents an embodiment in accordance with the invention, being an optical switch with two degrees of isolation.

Fig. 7F represents an embodiment in accordance with the invention, being an optical switch with three degrees of isolation.

Figs. 7G, 7H, 7I and 7J represent the embodiment depicted in fig. 7F, showing how beams are disrupted.

DESCRIPTION OF PREFERRED EMBODIMENTS

Fig. 2A represents a non reciprocal polarization changer 3, in which the plane of polarization of a beam entering from the left is rotated through an angle of 90 degrees. As observed from the left, beam 4 passes through Faraday rotator 6 and is rotated in a clockwise direction through an angle of 45 degrees. Beam 4 then passes through half waveplate 7, which has its optic axis arranged so that the plane of polarization of beam 4 is rotated through an additional angle of 45 degrees in a clockwise direction. Thus the plane of polarization of beam 4 is rotated through a total angle of 90 degrees, and the plane of polarization depicted changes from a horizontal orientation to a vertical orientation. Similarly, the plane of polarization of beam 5 is changed from a vertical orientation to a horizontal orientation.

Fig. 2B represents the same non reciprocal polarization changer 3, in which the plane of polarization of a beam entering from the right does not undergo any resultant change. As observed from the left, beam 4 passes through half waveplate 7 and is rotated in an anticlockwise direction through an angle

of 45 degrees, and then passes through Faraday rotator 6 and is rotated in a clockwise direction, that is, in the opposite direction, through an angle of 45 degrees. These alternate rotations occur because half waveplate 7 is a reciprocal rotator and Faraday rotator 6 is a non reciprocal rotator, as known. Thus the plane of polarization of beam 4 does not undergo any resultant change. The depicted plane of polarization of beam 4 remains in the horizontal plane before and after passing through non reciprocal polarization changer 3 and the plane of polarization of beam 5 remains in the vertical plane before and after passing through non reciprocal polarization changer 3.

Fig. 3A represents an embodiment in accordance with the invention being an optical isolator 8, comprising birefringent prisms 10 and 11, Faraday rotator 12, half waveplate 13 and birefringent prisms 14 and 15. In this embodiment, birefringent prisms 10, 11, 14 and 15 are composed of yttrium orthovanadate and have their optic axes arranged normal to the plane of the drawing. Birefringent prism pairs 10 and 11, and birefringent prism pairs 14 and 15 are optical devices which divide a beam into parallel, orthogonally polarized beams or combine parallel, orthogonally polarized beams into a single beam.

For this embodiment, a beam 16, entering optical isolator 8 through port 1, passes through birefringent prism 10 to become orthogonally polarized beams 17 and 18. Beams 17 and 18 then pass through birefringent prism 11 to become parallel beams.

Beams 17 and 18 now pass through Faraday rotator 12 and half waveplate 13, passing from left to right, and their planes of polarization are each rotated through an angle of 90 degrees, as shown in Fig. 2A. Beam 17, which was the ordinary beam in birefringent prisms 10 and 11, becomes the extraordinary beam in birefringent prisms 14 and 15. Beam 18 which was the extraordinary beam in birefringent prisms 10 and 11 becomes the ordinary beam in birefringent prisms 14 and 15. Therefore beams 17 and 18 combine between birefringent prisms 14 and 15 to form a single beam which exits through port 2.

Fig. 3B shows a beam 21 entering optical isolator 8 through port 2, wherein beam 21 passes through birefringent prism 15 to become orthogonally polarized beams 19 and 20, which separate and pass through birefringent prism 14 to become parallel beams.

Beams 19 and 20 then pass through half waveplate 13 and Fara-

day rotator 12 from right to left, and in this direction their planes of polarization do not undergo any resultant change, as shown in fig. 2B. Beam 19, which was the extraordinary beam in birefringent prisms 15 and 14, remains the extraordinary beam in birefringent prism 11. Beam 20, which was the ordinary beam in birefringent prisms 15 and 14, remains the ordinary beam in birefringent prism 11. Therefore as beams 19 and 20 exit from birefringent prism 11 they continue to separate and do not pass into port 1. Beams can be passed from port 1 to port 2, but cannot be passed from port 2 to port 1.

Fig. 3C represents an embodiment in accordance with the invention, being an optical isolator similar to isolator 8, wherein reflective surfaces 22 and 23 are arranged between birefringent prisms to reduce isolator size. Reflective surfaces 22 and 23 may be, for example, mirrors or the hypotenuse faces of prisms.

Fig. 3D represents an embodiment in accordance with the invention, being an optical isolator similar to isolator 8, wherein the amount of birefringent material is reduced by use of birefringent prisms 24, 25, 26 and 27 in place of birefringent prisms 11 and 14.

Figs. 3E and 3F represent an embodiment in accordance with the invention, being an optical isolator with two degrees of isolation. By including a Faraday rotator 28 and a half wave plate 29 between prisms of the second birefringent prism pair, as shown, a second degree of isolation may be provided. Faraday rotator 28 and half wave plate 29 may also be included between prisms of the first birefringent prism pair.

Figs. 3G and 3H represent an embodiment in accordance with the invention, being an optical isolator with three degrees of isolation.

Fig. 4A represents an embodiment in accordance with the invention being an optical attenuator 32, which is optical isolator 8, with an additional element 33 added between prisms 14 and 15. The purpose of element 33 is to vary the amount of rotation applied to the planes of polarization of beams passing therethrough, so varying the intensity of the optical beam passing into port 2. Element 33 may be, for example, a Faraday rotator surrounded by an electromagnet with a variable magnetic field or a liquid crystal cell with a variable controlling signal.

Thus the plane of polarization of beam 17, which was the extraordinary beam in prism 14, after being partially rotated by element 33, has two polarization components when passing through prism 15. The extraordinary component continues as in optical isolator 8, while the ordinary component is refracted so as to exit from prism 15 as beam 35. Similarly, the plane of polarization of beam 18, which was the ordinary beam in prism 14, after being partially rotated by element 33, has two polarization components when passing into prism 15. The ordinary component continues as in optical isolator 8, while the extraordinary component is refracted so as to exit from prism 15 as beam 34. Beams 34 and 35 disperse and do not enter port 2.

In a reverse direction, the plane of polarization of beam 19, which was the extraordinary beam in prism 15, after being partially rotated by element 33, has two polarization components when passing into prism 14. The extraordinary component continues as in optical isolator 8, while the ordinary component is refracted so as to exit as beam 36, as depicted in fig. 4B. Similarly, the plane of polarization of beam 20, which was the ordinary beam in prism 15, after being partially rotated by element 33, has two polarization components when passing into prism 14. The ordinary component continues as in optical isolator 8, while the extraordinary component is refracted so as to exit as beam 37, as depicted. Beams 36 and 37 disperse and do not enter port 1.

In this embodiment attenuator 32 also acts as an optical isolator. It will be obvious to those skilled in the art that up to two degrees of isolation can be obtained for attenuator 32 by adding an additional Faraday rotator and half waveplate between elements.

Fig. 5A represents an embodiment in accordance with the invention being an optical circulator 38, comprising birefringent prisms 40 and 41, Faraday rotator 42, half waveplate 43, birefringent prisms 44 and 45, half waveplate 46 and birefringent prisms 47, 48 and 49. In this embodiment birefringent prisms 40, 41, 44, 45, 47, 48 and 49 are composed of yttrium orthovanadate and have their optic axes arranged normal to the plane of the drawing, and birefringent prism pairs 40 and 41, birefringent prism pairs 44 and 45, and birefringent prisms 47, 48 and 49 are optical devices which divide a beam into parallel, orthogonally polarized beams or combine parallel, orthogonally polarized beams into a single beam.

For this embodiment, a beam entering circulator 38 through port 1, as beam 50, passes through birefringent prism 49 to

become orthogonally polarized beams 51 and 52. Beams 51 and 52 then pass through prisms 47 and 48 to become parallel beams. Birefringent prisms 47 and 48 may be separate prisms or may be, for example, a single prism with a hole drilled through the center. Birefringent prisms 47 and 48 may also be a single prism, wherein a central beam is deflected by a reflective surface 57, or outer beams are deflected by reflective surfaces 58, 59 and 60, as shown in figs. 5C and 5D.

Beams 51 and 52 then pass through half waveplate 46 in which their planes of polarization are each rotated through an angle of 90 degrees. Beam 51, which was the ordinary beam in prism 48, becomes the extraordinary beam in prism 45. Beam 52, which was the extraordinary beam in prism 47, becomes the ordinary beam in prism 45. Therefore beams 51 and 52 pass between prisms 45 and 44 and partially combine.

Beams 51 and 52 then pass through half waveplate 43 and Faraday rotator 42 from right to left, and in this direction their planes of polarization do not undergo any resultant change, as shown in fig. 2B. Beams now pass through prisms 41 and 40 and continue to combine to exit as a single beam, which exits through port 2.

Fig. 5B shows a beam entering circulator 38 through port 2, as beam 53, wherein beam 53 passes through prism 40 to become orthogonally polarized beams 54 and 55, which separate and pass through prism 41 to become parallel beams.

As beams 54 and 55 pass through Faraday rotator 42 and half waveplate 43 from left to right, their planes of polarization are rotated through an angle of 90 degrees, as depicted in Fig. 2A. Beam 54, which was the ordinary beam in prisms 40 and 41, becomes the extraordinary beam in prisms 44 and 45. Beam 55, which was the extraordinary beam in prisms 40 and 41, becomes the ordinary beam in prisms 44 and 45. Therefore beams 54 and 55 combine between prisms 44 and 45 to become single beam 56, which exits through port 3.

Beam 56 may pass through half waveplate 46. Half waveplate 46 may also have a hole drilled through the center or be two separate elements, one on either side of the path of beam 56. Also, if prisms 47, 48 and 49 have their optic axes oriented vertically in the plane of the drawing, waveplate 46 may be removed altogether.

A beam which enters the device through port 1 exits through port 2 and a beam which enters the device through port 2 exits through port 3, the device being a 3 port optical circulator.

By adding elements as shown in fig. 6 it is evident that a 4 port optical circulator 62 can be formed, in which a beam entering through port 1 exits through port 2, a beam entering through port 2 exits through port 3, a beam entering through port 3 exits through port 4, and a beam entering through port 4 exits through port 1.

Fig. 7 represents an embodiment in accordance with the invention being an optical switch 68, comprising birefringent prisms 70 and 71, reciprocal polarization changer 72, birefringent prisms 74 and 75, half waveplate 76 and birefringent prisms 77, 78 and 79. In this embodiment birefringent prisms 70, 71, 74 75, 77, 78 and 79 are composed of yttrium orthovanadate and have their optic axes arranged normal to the plane of the drawing, and birefringent prism pairs 70 and 71, birefringent prism pairs 74 and 75, and birefringent prisms 77, 78 and 79 divide a beam into parallel, orthogonally polarized beams or combine parallel, orthogonally polarized beams into a single beam.

Polarization changer 72 may be, for example, a liquid crystal cell or a Faraday rotator. In this embodiment, polarization changer 72, when in a first state (hereinafter referred to as the "OFF" state), allows polarized beams to pass in either direction without altering their planes of polarization, and when in a second state (hereinafter referred to as the "ON" state), causes the planes of polarization of beams passing through in either direction to be rotated by an angle of 90 degrees.

For this embodiment, a beam entering optical switch 68 through port 1, as beam 83, passes through birefringent prism 70 to become orthogonally polarized beams 84 and 85. Beams 84 and 85 then pass through prism 71 to become parallel beams.

In the OFF state, beams 84 and 85 pass through polarization changer 72 with their planes of polarization remaining unchanged. Beam 84, which was the ordinary beam in prisms 70 and 71, remains the ordinary beam in prisms 74 and 75. Beam 85, which was the extraordinary beam in prisms 70 and 71, remains the extraordinary beam in prisms 74 and 75. Therefore beams 84 and 85 pass between prisms 74 and 75 and continue to separate.

Beams 84 and 85 then pass through half waveplate 76 where their planes of polarization are rotated through an angle of 90 degrees. Beam 84, which was the ordinary beam in prism 75, becomes the extraordinary beam in prism 77. Beam 85, which was

the extraordinary beam in prism 75, becomes the ordinary beam in prism 78. Beams 84 and 85 then combine between prisms 77, 78 and 79 to exit through prism 79 as single beam 80. Beam 80 then leaves through port 2.

Birefringent prisms 77 and 78 may be separate prisms or may be, for example, a single prism with a hole drilled through the center. Birefringent prisms 77 and 78 may also be a single prism, wherein a central beam is deflected by a reflective surface 87, as shown in fig. 7C, or by reflective surfaces 88, 89 and 90 as shown in fig. 7D.

For a beam passing through optical switch 68 in the reverse direction, as beam 80, beam 80 passes through birefringent prism 79 and divides into orthogonally polarised beams 81 and 82. Beams 81 and 82 then retrace the paths of beams 84 and 85, to exit as single beam 83. Single beam 83 then exits through port 1.

In the ON state, beams 84 and 85 pass through polarization changer 72 with their planes of polarization being rotated through an angle of 90 degrees. Beam 84, which was the ordinary beam in prisms 70 and 71, becomes the extraordinary beam in prisms 74 and 75. Beam 85, which was the extraordinary beam in prisms 70 and 71, becomes the ordinary beam in prisms 74 and 75. Therefore beams 84 and 85 pass between prisms 74 and 75 and combine to exit as beam 86. Beam 86 then leaves through port 3.

Beam 86 may pass through half waveplate 76. Half waveplate 76 may also have a hole drilled through the center or be two separate elements, one on either side of the path of beam 86. Also, if prisms 77, 78 and 79 have their optic axes oriented vertically in the plane of the drawing, waveplate 76 may be removed altogether.

For a beam passing through optical switch 68 in the reverse directions, beam 86 retraces the paths of beams 84 and 85, to exit as single beam 83. Single beam 83 then exits through port 1.

Therefore two way communication between ports 1 and 2 can be switched to two way communication between ports 1 and 3 by changing the state of reciprocal polarization changer 72 from the OFF state to the ON state, or from the ON state to the OFF state.

Fig. 7E represents an embodiment in accordance with the invention, being an optical switch with two degrees of isolation.

Element 93 is a half wave plate as in the previous embodiment and elements 91 and 92 are reciprocal rotators. When optical beams pass between ports 1 and 2, and polarization rotator 92 is in the ON state, residual beams may be disrupted from passing between ports 1 and 3. Similarly, when optical beams pass between ports 1 and 3, and polarization rotator 91 is in the ON state, residual beams may be disrupted from passing between ports 1 and 2.

Fig. 7F represents an embodiment in accordance with the invention, being an optical switch 101 with three degrees of isolation. Element 95 is a half wave plate as in the previous embodiment and elements 100, 96, 97, 98 and 99 are reciprocal rotators. When optical beams pass between ports 1 and 2, residual beams may be disrupted from passing between ports 1 and 3. When optical beams pass between ports 1 and 3, residual beams may be disrupted from passing between ports 1 and 2.

Figs. 7G, 7H, 7I and 7J represent optical switch 101, showing how beams are disrupted.

Fig. 7G represents optical switch 101, wherein reciprocal rotators are in the following states: 100 OFF, 96 OFF, 99 OFF, 97 ON, 98 ON.

Fig. 7H represents optical switch 101, wherein reciprocal rotators are in the following states: 100 OFF, 96 OFF, 99 OFF, 97 ON, 98 ON.

Fig. 7I represents optical switch 101, wherein reciprocal rotators are in the following states: 100 ON, 97 OFF, 98 OFF, 96 ON, 99 ON.

Fig. 7J represents optical switch 101, wherein reciprocal rotators are in the following states: 100 ON, 97 OFF, 98 OFF, 96 ON, 99 ON.

The devices described may accomodate various frequencies and signals and may be composed of various materials. By way of example, prisms may be composed of yttrium orthovanadate, rutile, calcite, alpha-barium borate or lithium niobate. Half waveplates may be composed of quartz or other birefringent material and the Faraday rotator may be composed of various magneto optic materials. See, for example, US Pat. 5,608,570 by Brandle et al.

Modifications and variations to the described embodiments will be apparent to those skilled in the art and all such modifications and variations should be considered as within the scope of the present invention.

I claim:

1. An optical device such as an isolator, attenuator, circulator or switch, comprising at least a first birefringent prism combination for dividing an optical beam into separate polarized beams, a polarization changer disposed adjacent to an output face of said first birefringent prism combination, and a second birefringent prism combination disposed adjacent to the output face of said polarization changer.
2. An optical isolator or attenuator as described in claim 1, wherein said second birefringent prism combination combines separate polarized beams into a single beam.
3. An optical device such as a circulator or switch comprising at least a first birefringent prism combination for dividing an optical beam into separate polarized beams, a second birefringent prism combination for recombining separate polarized beams into a single beam, a polarization changer disposed between said first birefringent prism combination and said second birefringent prism combination, and a third birefringent prism combination disposed between said polarization changer and said second birefringent prism combination.
4. An optical device as described in claims 1, 2 or 3, wherein prisms of at least one birefringent prism combination are arranged about at least one reflector or refractor.
5. An optical device as described in claims 1, 2, 3 or 4, wherein prisms of at least one birefringent prism combination are arranged about a polarization changer.
6. An optical isolator as described in claims 1, 2, 4 or 5, wherein at least one polarization changer is a nonreciprocal polarization changer.
7. An optical attenuator as described in claims 1, 2, 4 or 5, wherein at least one polarization changer is a reciprocal polarization changer.
8. An optical circulator as described in claims 1, 3, 4 or 5, wherein at least one polarization changer is a nonreciprocal polarization changer.
9. An optical switch as described in claims 1, 3, 4 or 5, wherein at least one polarization changer is a reciprocal polarization changer.
10. Any feature or step or combination of features or steps described herein.

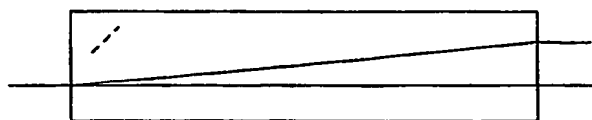


FIG. 1A
(PRIOR ART)

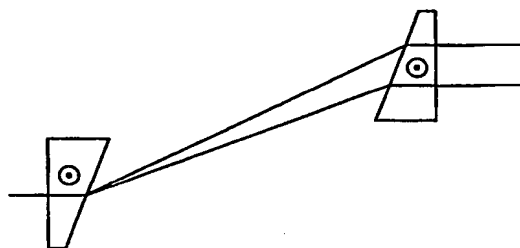


FIG. 1B
(PRIOR ART)

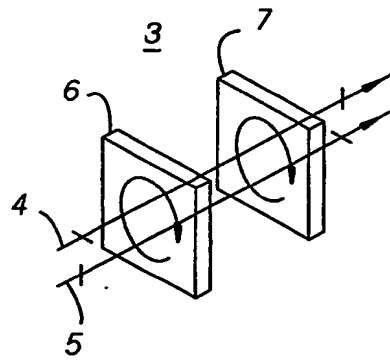


FIG. 2A

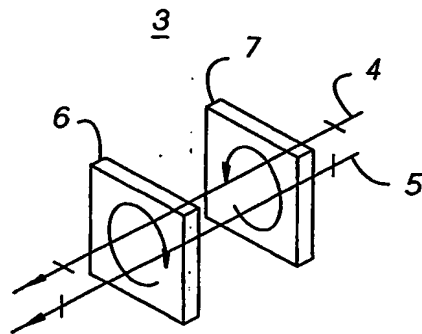


FIG. 2B

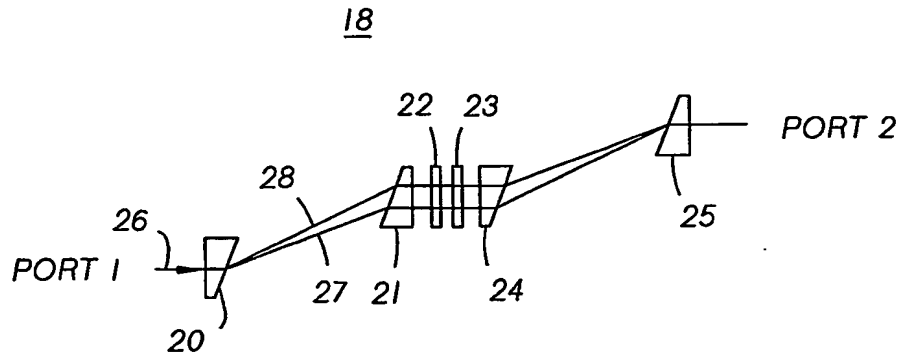


FIG. 3A

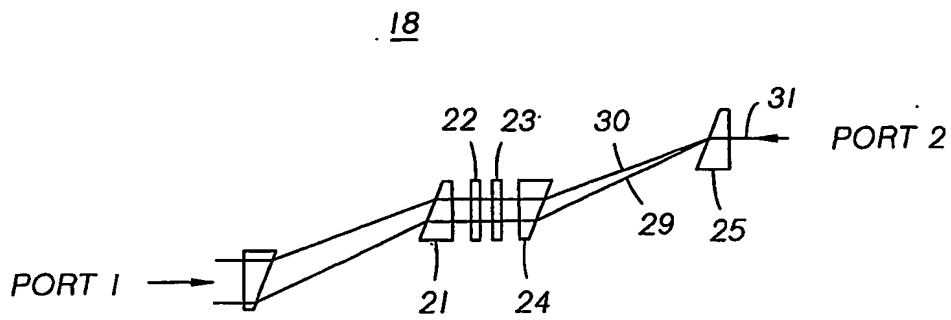


FIG. 3B

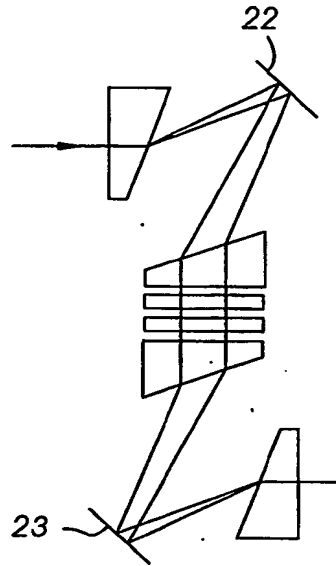


FIG. 3C

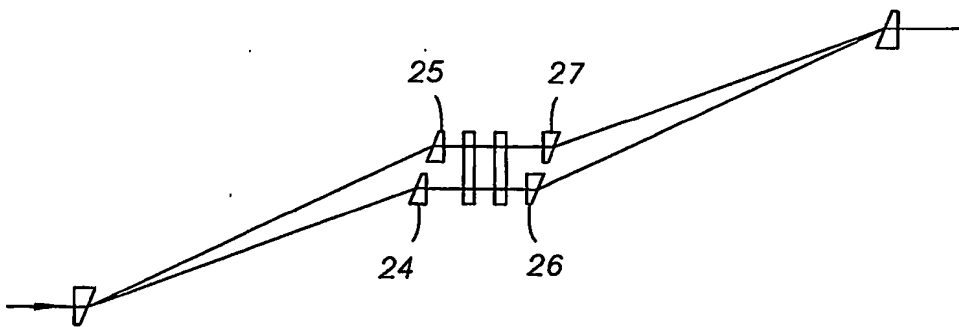


FIG. 3D

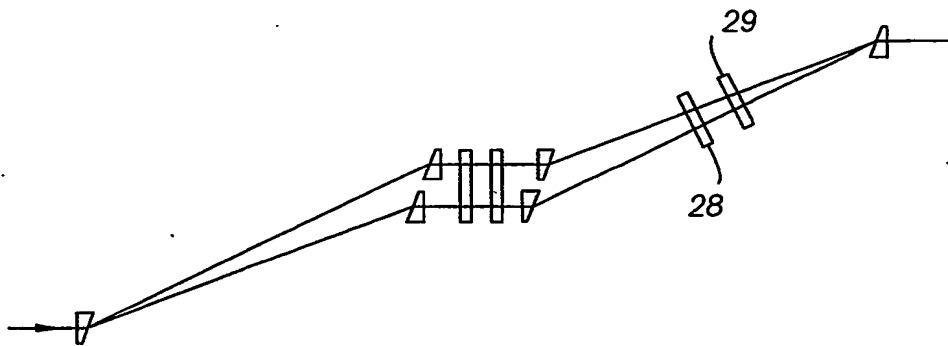


FIG. 3E

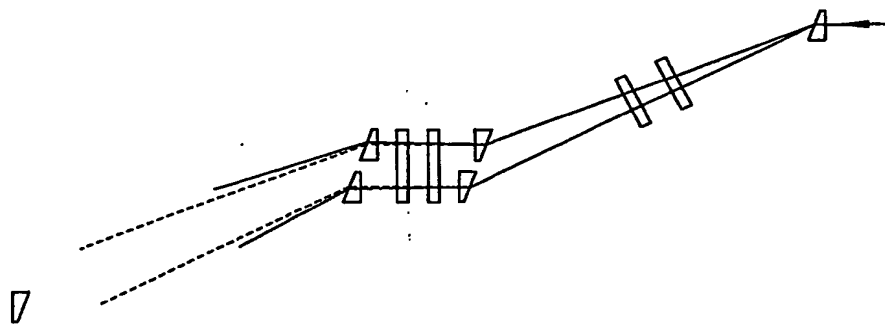


FIG. 3F

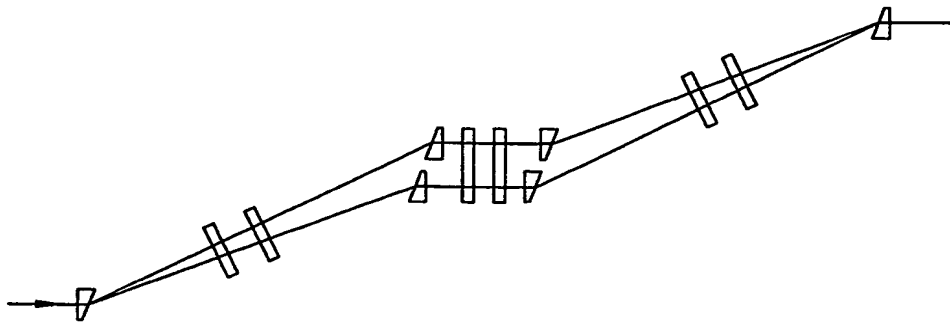


FIG. 3G

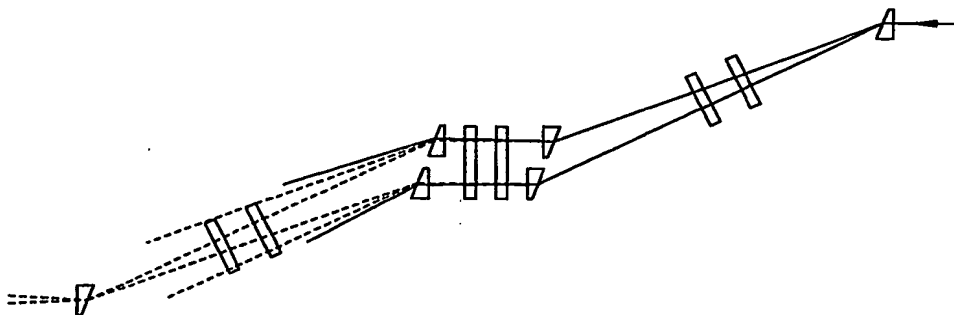


FIG. 3H

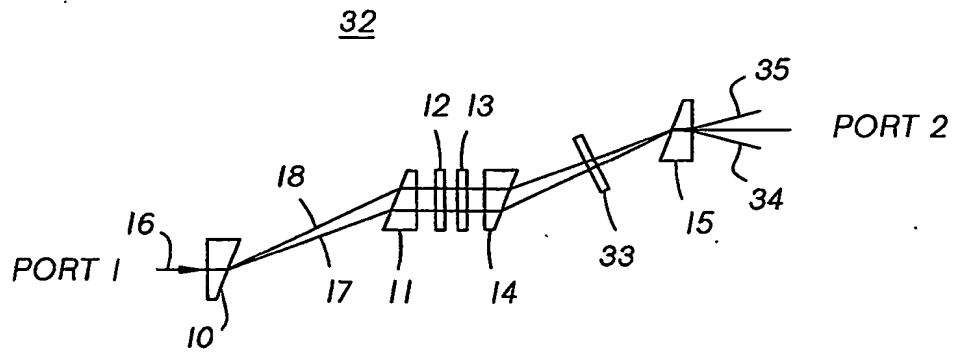


FIG. 4A

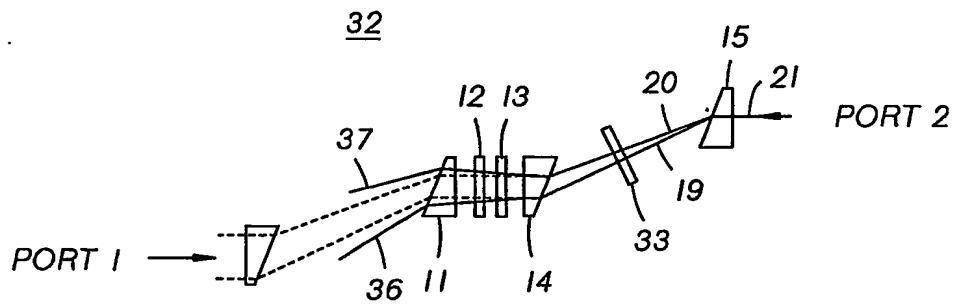


FIG. 4B

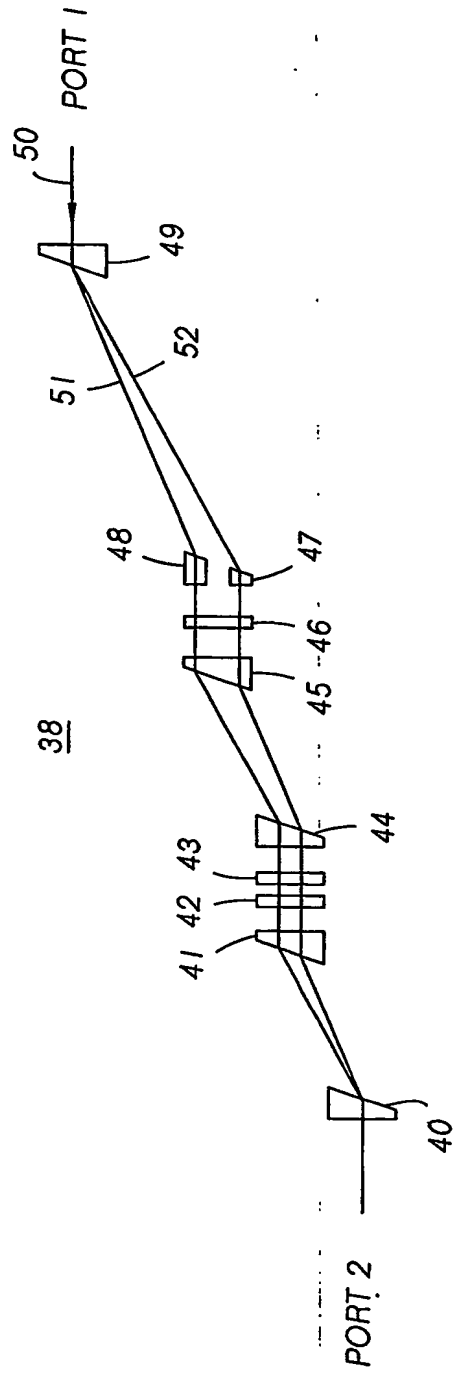


FIG. 5A

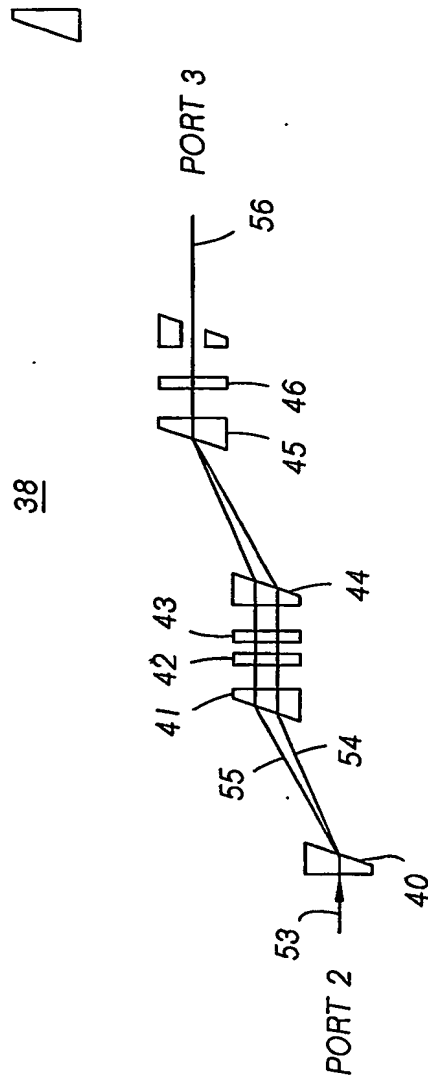


FIG. 5B

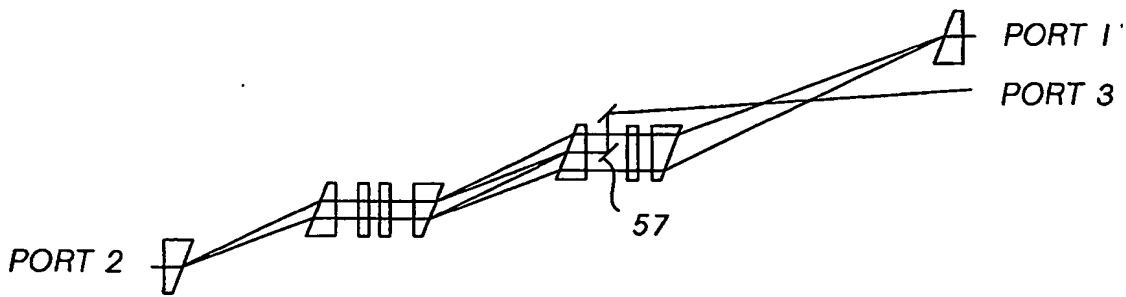


FIG. 5C

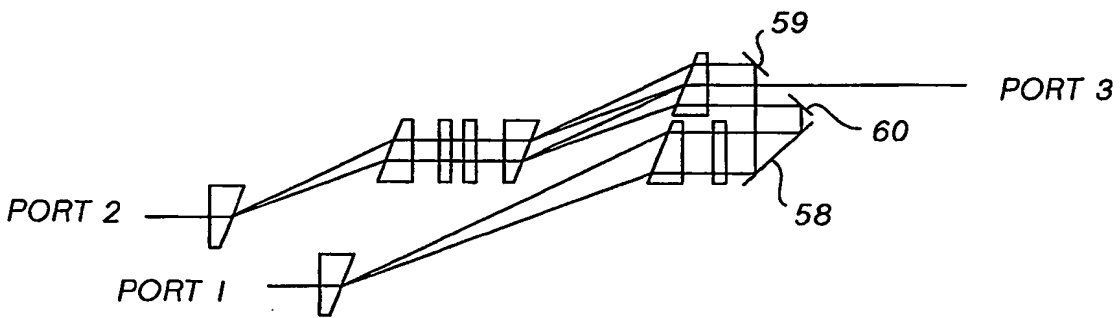


FIG. 5D

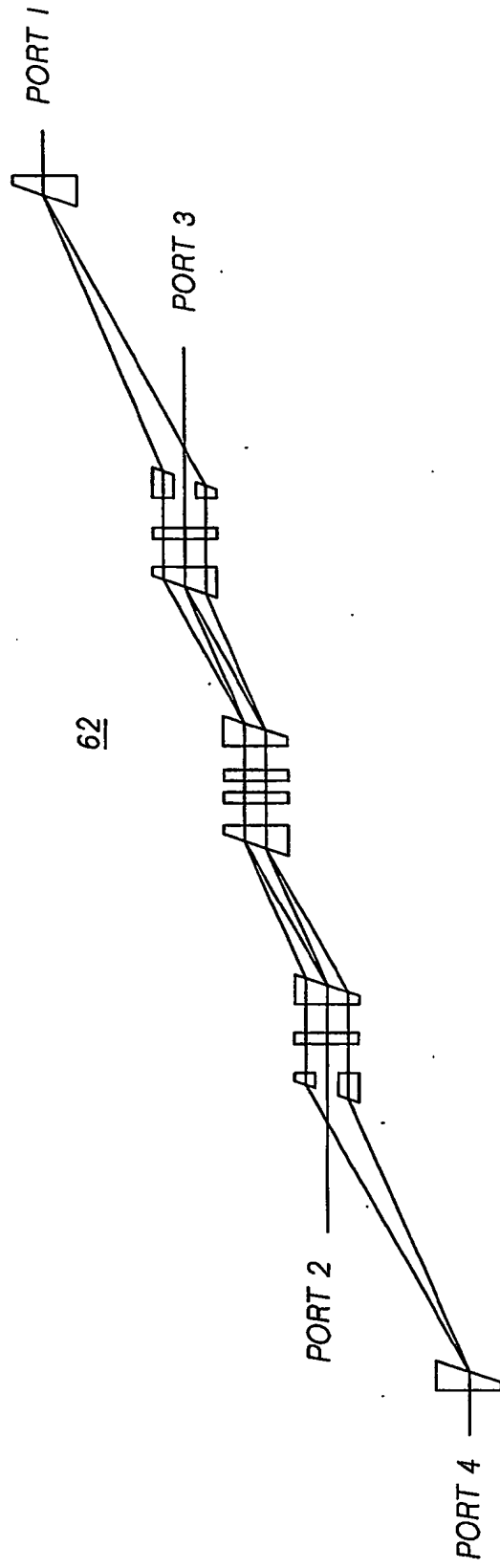


FIG. 6

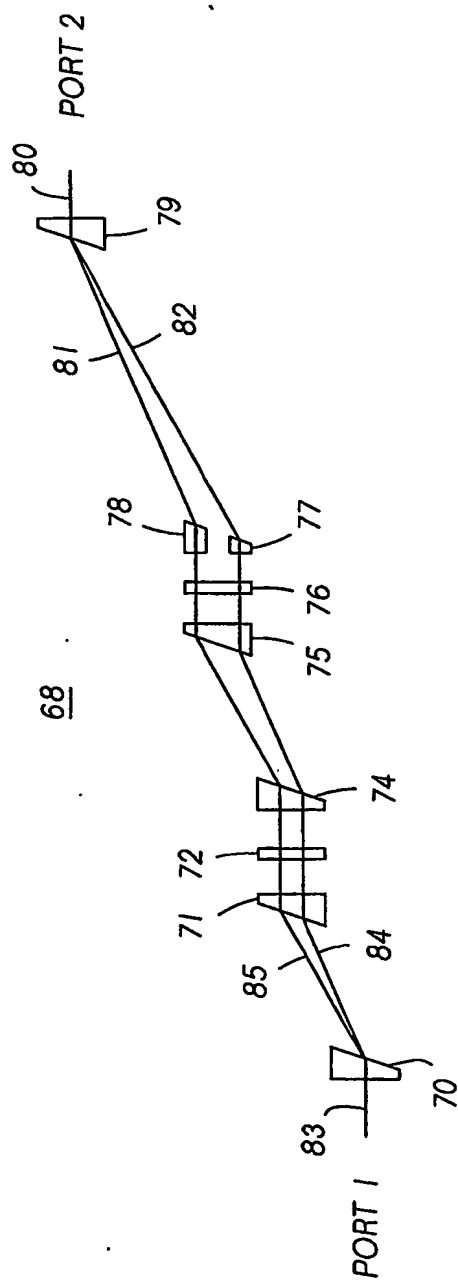


FIG. 7A

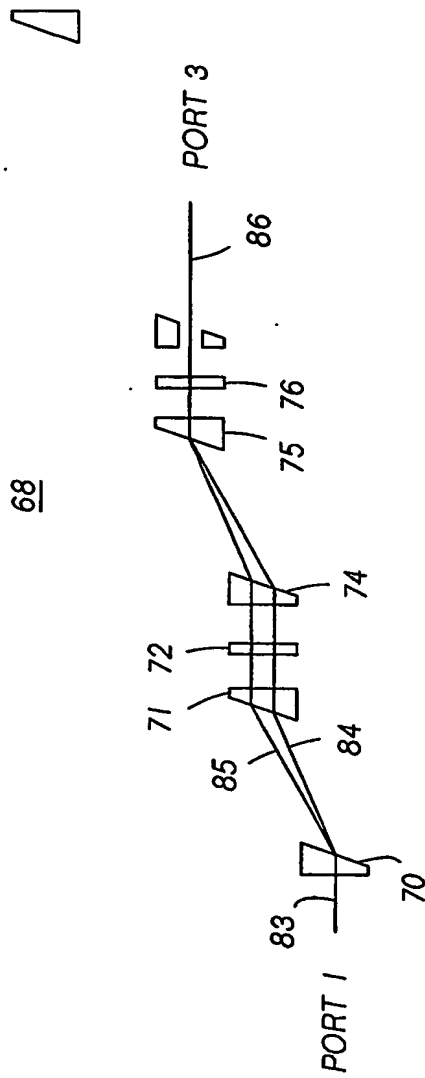


FIG. 7B

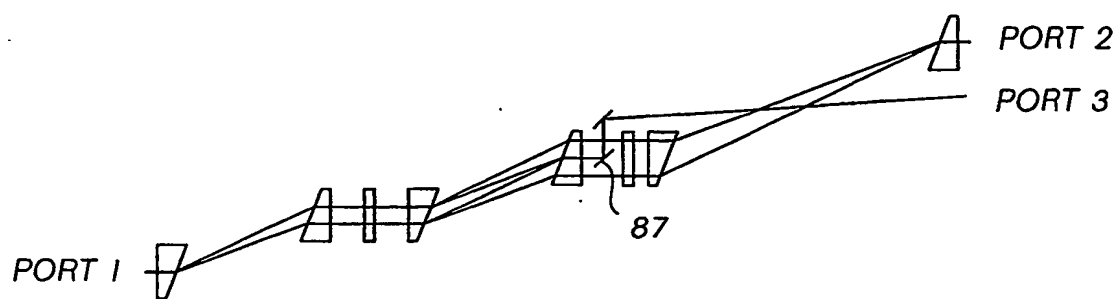


FIG. 7C

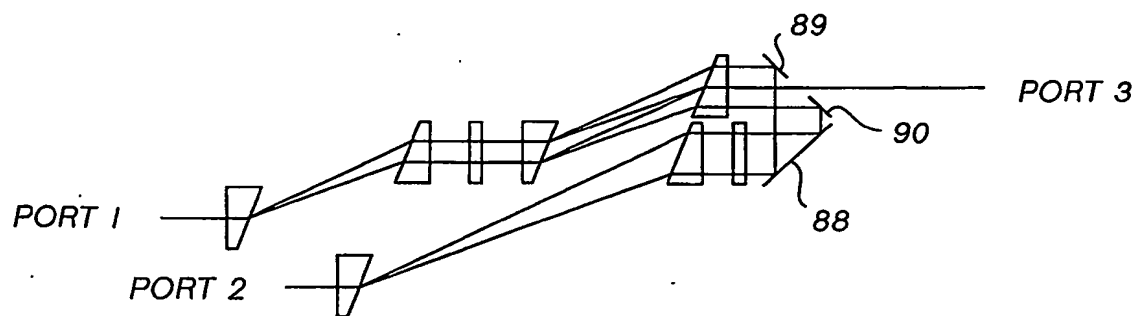


FIG. 7D

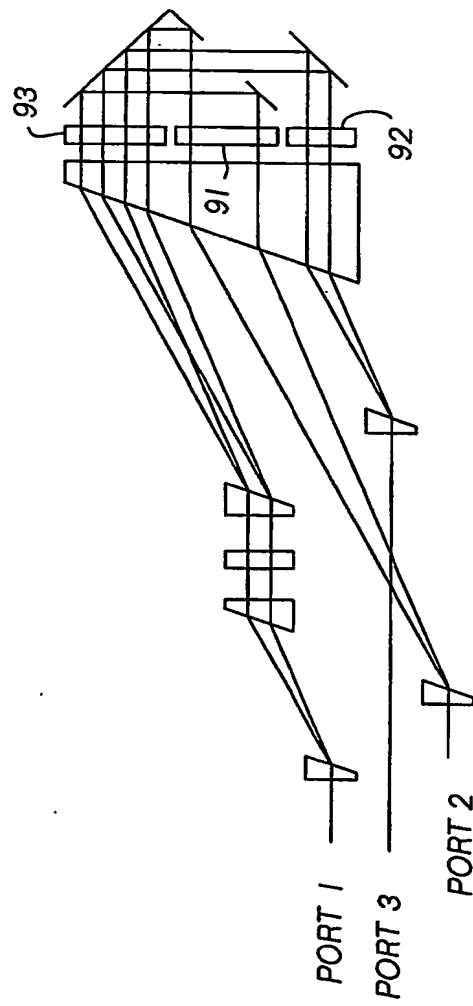


FIG. 7E

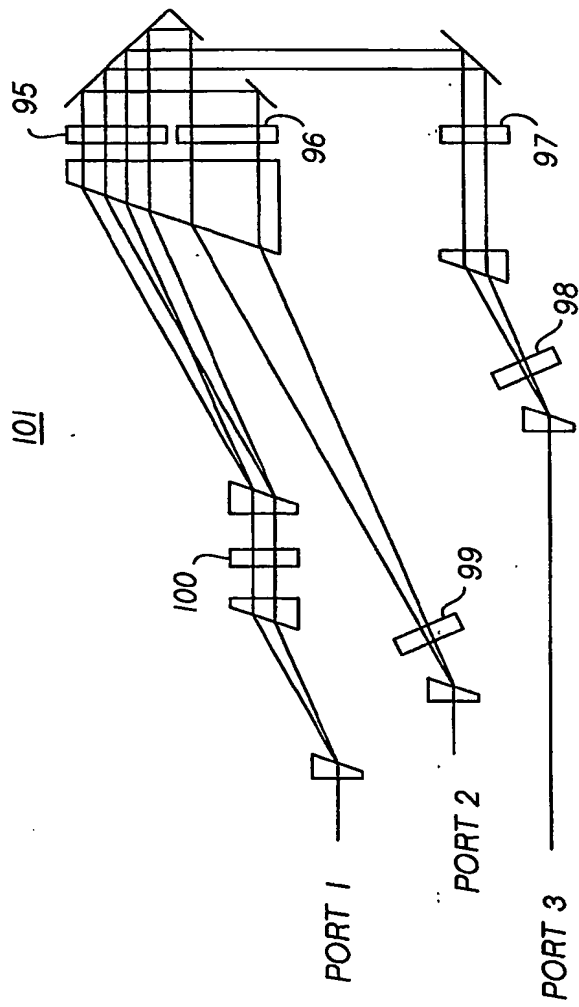


FIG. 7F

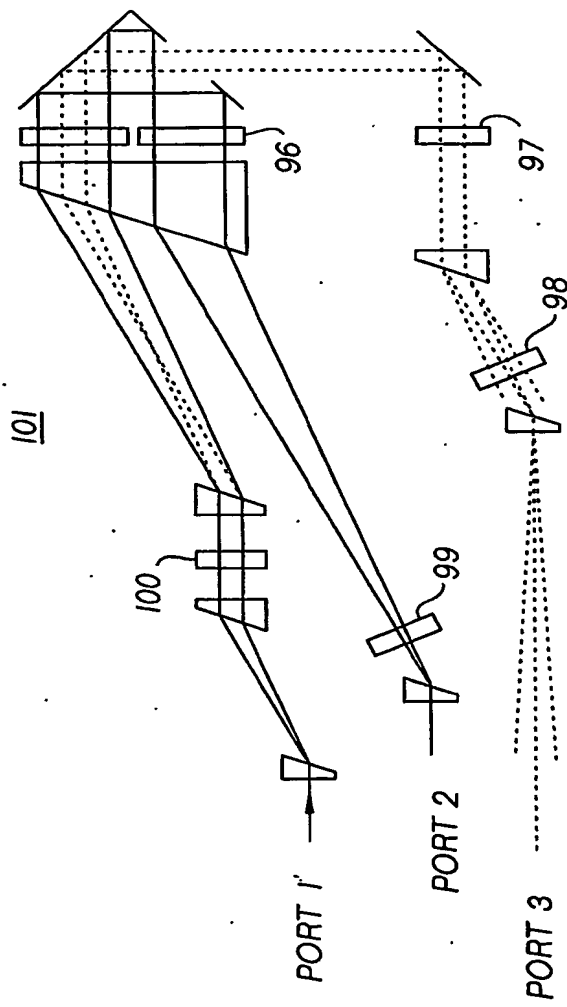


FIG. 7G

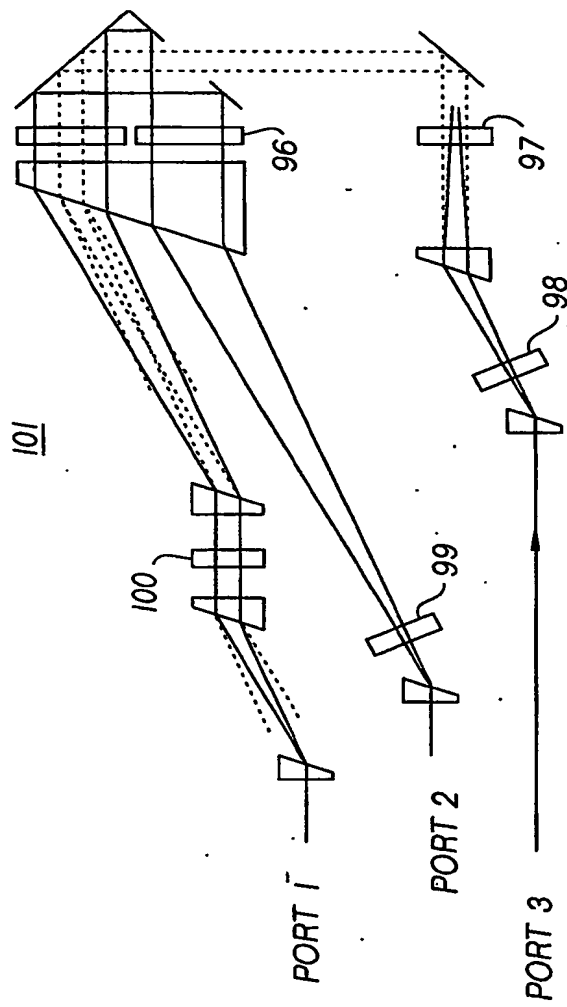


FIG. 7H

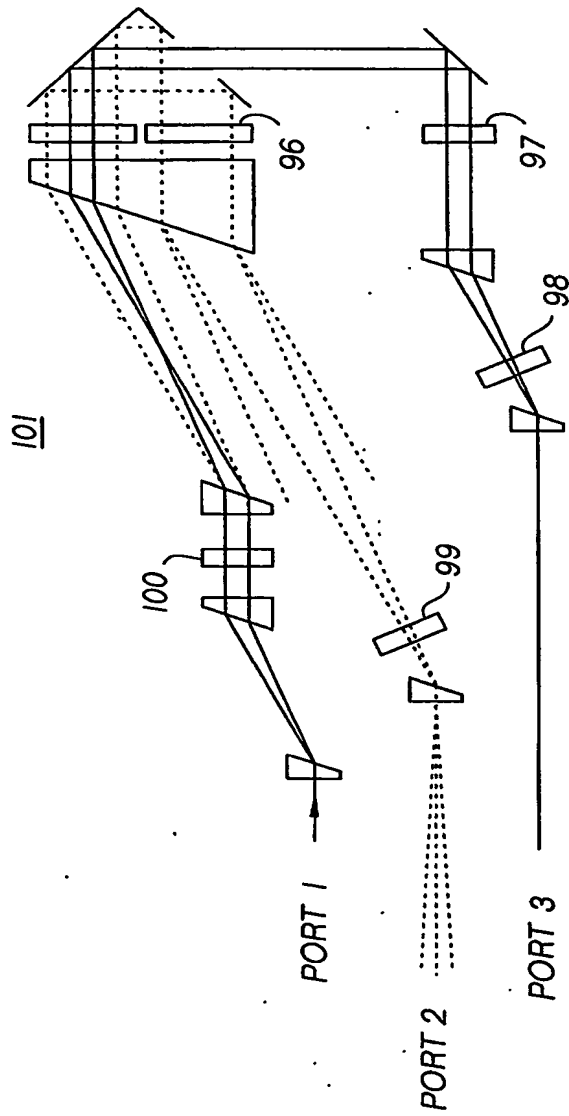


FIG. 71

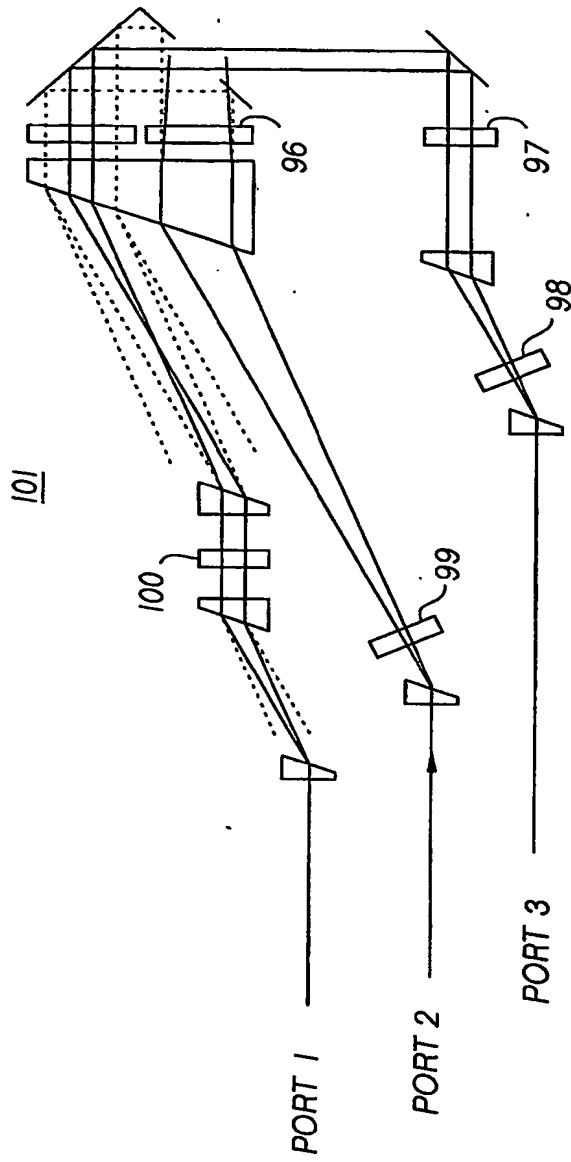


FIG. 7J